



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5678-1
Job Sheet 204626



Part No: D5678-1

Job Qty: 100 pcs

Part Name: Hex Nut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/16/19

Job Tracking No:

Due Date: 12/19/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: D5678-1 REV.A IPP REV.A NEW ISSUE 18/11/02 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time
100	Purchasing	100	12/19/19	12/19/19	0.00	0.00	Purchasing - 1	
		pcs					Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	100	12/19/19	12/19/19	0.00	0.00	Packaging 2 - 1 - B4B	
		pcs					Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 -	

PRIORITY



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S241533



Part: D5678-1

Job No: 204626

Serial No/Batch: S241533

Revision: A

Inspector:

Exp Date:

Instructions: TBD

Date: 12/18/19

			B4B	
			Packaging 2 - 21 - B4B	
			Packaging 2 - 22 - B4B	
			Packaging 2 - 23 - B4B	
			Packaging 2 - 24 - B4B	
			Packaging 2 - 25 - B4B	
			Packaging 2 - 26 - B4B	
			Packaging 2 - 27 - B4B	
			Packaging 2 - 28 - B4B	
			Packaging 2 - 29 - B4B	
			Packaging 2 - 30 - B4B	
			Packaging 2 - 31 - B4B	
			Packaging 2 - 32 - B4B	
			Packaging 2 - 33 - B4B	
			Packaging 2 - 34 - B4B	
			Packaging 2 - 35 - B4B	
			Packaging 2 - 36 - B4B	
120 QC 6	100 pcs	12/19/19	0.00 0.00	QC 6 - 9
			QC 6 - 68	
			QC 6 - 61	
			QC 6 - 40	
			QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	100 pcs	12/19/19	0.00 0.00	Packaging 3 - 1 - B4B
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	

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DEC 20 2019

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DAS 40
DEC 20 2019 9:00

DAS 23
9-89

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	100 pcs	12/19/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 100 - Issue P/O: _____ McMaster Carr Material release note required

Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

130 - QC3- Inspect Part Finish Standard Process

140 - QC21- Final Inspection - Work Order Release

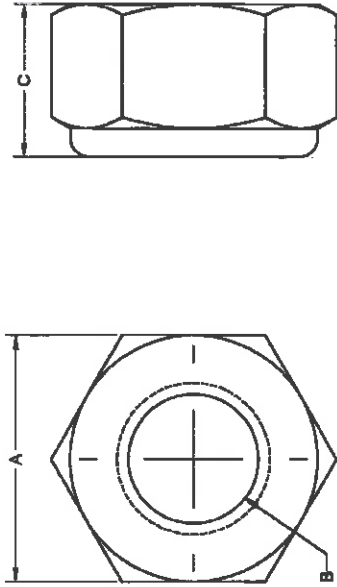
9-88DEC 23 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
93625A300	Locknut D5678-1	100 pcs (1 ea)	100-Purchasing	5241531

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	93625A300	100	46	0

Part Specifications				
Specifications could not be found.				

SPECIFICATION CONTROL DRAWING



D5678-1 NUT

DART P/N	A	B	C	DESCRIPTION	WEIGHT	VENDOR	VENDOR P/N
D5678-1	0.61	MBX1.25	0.32	HEX NUT, DIN 985 A2 OR A4 STAINLESS STEEL NYLON INSERT LOCKING	0.01 lbs	MCMASTER CARR	9362EA300 (A2) 94205A280 (A4)
						ACKLANDS GRAINGER	FPBM51730.080.0001 (A2) FPBM56730.080.0001 (A4)

NOTES:
1) MATERIAL: A2 OR A4 STAINLESS STEEL HEX NUT PER DIN 985
2) FINISH: NONE
3) TOLERANCES: PER DIN 985
4) UNLESS SHOWN OTHERWISE, ALL DIMENSIONS ARE IN INCHES
5) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.7
6) WEIGHT: SEE TABLE

RELEASED
2018 NOV 1 2 41
ECA 14 877

A	REV.	NEW ISSUE	DESCRIPTION	ZF	BY	18.09.17	DATE
DESIGN	DRAWN	CHECKED	DRAWING NO.	NO	NO	NO	NO
MFG. APPR.	APPROVED	DE APPR.	TITLE	CS	41	NUT	SCALE
DART AEROSPACE LTD				REV. A			
HAMMERSLEY, ONTARIO, CANADA				SHEET 1 OF 1			
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045407



Supplier: MCM001-VU
McMaster-Carr Supply Co.,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

Attention: N/A,

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045407

PO Date: 12/16/19

Due Date: 12/18/19

**Purchase Order
Revision:**

DEC 16 2019

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		188-FSCS-1032-5/8		92210A303 100/per pk	Flat socket cap Screw	Firmed X100		12/18/19	100 Ea	0 Ea	100 Ea	\$0.0761/Ea	\$7.61
											DEC 17 2019		
2		5972K289			Bearing	Firmed X2		12/18/19	2 Ea	0 Ea	2 Ea	\$10.42/Ea	\$20.84
											DEC 17 2019		
3		6630T220		1/pk	Black Polypropylene Ball Knob with M8X 1.25 Threaded Hole X 32 mm Head Dia.	Firmed X4		12/18/19	4 Ea	0 Ea	4 Ea	\$1.35/Ea	\$5.40
											DEC 17 2019		
4		8747K198		1 PCS/ 16 SF	PVC Sheet, Type 1 Plastic, 4' wide x 4' long x 1" thick	Firmed		12/18/19	16 sf	0 sf	16 sf	\$25.0175/sf	\$400.28
5		91257A758		1/pack	Bolt Grade 8 Steel, 1/2"-20 Thread, 5-1/2" Long Partially Threaded	Firmed X4		12/18/19	4 Ea	0 Ea	4 Ea	\$2.00/Ea	\$8.00
											DEC 17 2019		
6	204487	91525A120		25/pk	washer D3456-1 : AS PER DWG D3456 REV.A	Firmed X100		12/18/19	100 pcs	0 pcs	100 pcs	\$0.232/pcs	\$23.20
											DEC 17 2019		

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PURCHASE ORDER POHB045407



Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
7	204626	93625A300		50/pk	Locknut D5678-1 AS PER DWG D5678 REV. A	Firmed X100		12/18/19	100 pcs	0 pcs	100 pcs	\$0.1736/pcs	\$17.36
												DEC 18 2019	
8		91654A076		100/pk	Drive Screw #2 3/16" Long 18-8 Stainless Steel Screw Nails Size 2, 3/16" Long 100/pack	Firmed X100		12/18/19	100 Ea	0 Ea	100 Ea	\$0.0431/Ea	\$4.31
												DEC 17 2019	
9		92196A276		50/pk	Screw	Firmed X50		12/18/19	50 Ea	0 Ea	50 Ea	\$0.1714/Ea	\$8.57
												DEC 17 2019	
10		93275A034		1/pk	Rod	Firmed X1		12/18/19	1 Ea	0 Ea	1 Ea	\$2.93/Ea	\$2.93
												DEC 17 2019	
11		98378A909		1/pk	Perforator Pin 129" X 2-1/2"	Firmed X4		12/18/19	4 Ea	0 Ea	4 Ea	\$6.80/Ea	\$27.22
												DEC 17 2019	
12		9642K63		1/pk	440C SS Ball 3/4" Dia.	Firmed X2		12/18/19	2 Ea	0 Ea	2 Ea	\$4.43/Ea	\$8.80
												DEC 17 2019	
13		C45-15-13		6381K171 1/pk	Bushing for SWA6A	Firmed X6		12/18/19	6 Ea	0 Ea	6 Ea	\$2.68/Ea	\$16.08
												DEC 17 2019	
14		EL-PLUG-F		7216K6 1/pk color yellow	3-Prong Female Spade Plug	Firmed X10		12/18/19	10 Ea	0 Ea	10 Ea	\$13.60/Ea	\$136.00
												DEC 17 2019	
15		SWA-700		9529K15 100/per pk	Bearing Balls - 1/4"	Firmed X200		12/18/19	200 Ea	0 Ea	200 Ea	\$0.1332/Ea	\$26.64
												DEC 17 2019	
16	204681	1722A42	D4305	10/pack	Holder AS PER DWG D4004 REV. B	Firmed X10		12/18/19	10 pcs	0 pcs	10 pcs	\$0.76/pcs	\$7.60
												DEC 17 2019	
Grand Total:													\$721.00



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PURCHASE ORDER
POHB045407



Order Notes

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A016 PERSONNEL QUALIFICATION
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A032 DOCUMENT SPECIAL REQUIREMENTS
- A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
- A040 NOTIFICATION OF QUALITY ESCAPE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENTS
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada
Attention: Chantal Lavoie

Purchase Order
POHB045407
Order Placed By
Chantal Lavoie
McMaster-Carr Number
6537356-11

Page 1 of 1
12/16/2019

Packing List

Line	Product	Ordered	Shipped
1	93625A300 18-8 Stainless Steel Nylon-Insert Locknut, M8 x 1.25 mm Thread, Packs of 50	2 Packs	2

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RECEIVED
DEC 17 2019
DART AEROSPACE LTD.